

<b>Customer</b>	: CU-DAR001 Dart Helicopters Services	<b>Drawing Name</b>	: HINGE PANEL DOOR MODIFICATION KIT
<b>Job Number</b>	: 28904		
<b>Estimate Number</b>	: 12326		
<b>P.O. Number</b>	: N/A	<b>Part Number</b>	: D412709015
<b>This Issue</b>	: 10/11/2006	<b>Drawing Number</b>	: N/A
<b>Prsht Rev.</b>	: NC	<b>Project Number</b>	: N/A
<b>First Issue</b>	: N/A	<b>Drawing Revision</b>	: A
<b>Previous Run</b>	: 26144	<b>Material</b>	: N/A
<b>Written By</b>	: _____	<b>Due Date</b>	: 10/30/2006
<b>Checked &amp; Approved By</b>	: _____	<b>Qty:</b>	4
<b>Comment</b>	: est rev. B 05.03.08 D3240-1 no longer made in house	<b>Um:</b>	Each

## Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0 DC DOCUMENT CONTROL



**Comment:** DOCUMENT CONTROL

Photocopy D412-709 bluefile & type labels per PPP D412-709-015 CHG002

KS 06.10.13

④

2.0	D2126	Seal
-----	-------	------



**Comment:** Qty.: 6.3000 f(s)/Unit    Total : 25.2000 f(s)

pick:

qty	part number	description	batch
72.0"	D2126	Seal	B2

batch  
R27842

3.0	D32361	.	Inventory
-----	--------	---	-----------



**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 4.0000 Each(s)

pick:

qty	part number	description	batch
1	D3236-1	window	13

batch  
B28925

4.0 D32401 Frame



**Comment:** Qty.: 1.0000 Each(s)/Unit    Total : 4.0000 Each(s)

pick:

qty	part number	description	batch
1	D3240-1	Frame	6a

batch  
622628

RB 06/10/30

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: 22 Date: 06/10/13  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 10/11/2006 10:48:50 AM  
User: Kim Johnston

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HINGE PANEL DOOR MODIFICATION KIT

Job Number: 28904

Part Number: D412709015

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

0206/10/30

(4)

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-709-015

Location: \_\_\_\_\_

PPP Rev: B

06/10/31

(4)

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/31 (4)

Job Completion



06-10-31

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries